

Instructions for fitting up a welded aluminum frame with channel fillets

1. Work in a clean dry area and on a clean soft surface to avoid scratching the acrylic or frame.
2. Remove masking from acrylic. Carefully clean both sides using Brilliance and K-drys.
3. Place frame face down on a clean smooth surface. Place acrylic in frame.
4. Channel fillets are arranged in a box-lap or pinwheel arrangement. Wood inserts should correspond to pre-drilled holes in frame.
5. Adjust fillets to hold in acrylic. Screw into place.
6. Carefully stand frame up.
7. Clean inside of acrylic if needed.
8. Place prepared support panel or artwork in frame.
9. Place strainer in frame. Cleat should have long edge facing the wall (back of frame).
10. Check to see that the fit is not sloppy. Screw through frame into strainer through second set of holes.

SmallCorp
1-800-392-9500